

### General SAN KIBISAN® PN-127

Product Description: Injection molding

Properties	ISO Test Method	Test Condition	Unit	PN-127
Melt Flow Index	1133	220°C×10KG	ml/10 min	17
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.06
Tensile Strength	527	50 mm/min, yield	MPa	74
		50 mm/min, break	MPa	74
Tensile Elongation	527	50 mm/min	%	7
Flexural Strength	178	2 mm/min	MPa	105
Flexural Modulus		2 mm/min	GPa	3.3
Izod Impact Strength	180/1A	23 °C Notched	KJ/m <sup>2</sup>	3
		-30 °C Notched	KJ/m <sup>2</sup>	-
Charpy Impact Strength	179	23 °C Notched	KJ/m <sup>2</sup>	2
		-30 °C Notched	KJ/m <sup>2</sup>	-
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	105
		5 Kg,50 °C/hr	°C	104
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	90
		1.8 MPa Annealed	°C	101
Coefficient of Linear Thermal Expansion	11359	-	-	3.6~3.8*10 <sup>-5</sup>
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.2~0.7
Symbol	1043	-	-	>SAN<